



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-305
Job Sheet 169156



Part No: D412-702-305

Job Qty: 1 ea

Part Name: Harness Assembly



CH6 001

Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/4/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: ICA412-702-305 REV SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/21/17	0.00	0.00	Start Up Small Fab-3		
100	Small Fab	1 pcs		12/22/17	0.00	0.18	Small Fab-6		
110	QC	1 pcs		12/22/17	0.00	0.00	QC5		
120	Packaging	1 pcs		12/22/17	0.00	0.00	Packaging3-2		
130	QC21-FG	1 Ea		12/22/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3573-1 F144623	1	1	0	0
	D4088-041 F161879	1	16	0	0
	MS21042L3 5006902	4	4,687	0	0
	MS24693-S273 F117291-0	4	454	0	0
	NAS1149D0316J M134502-273	4	961	0	0

Part Specifications

Specifications could not be found.

Plex 12/4/17 10:39 AM dart.poulin.mario

Root Cause		OTHER :	
☐ Misidentified	☐ Past Due	☐ Marks,	☐
☐ Past Expiry Date	☐ Manufacturing Process	☐ Wave/	☐
☐ Substation	☐ Process Improvement	☐ Heat T	☐
☐ LOA	☐ Product Improvement	☐ Crush!!	☐
☐ Tribal Knowledge	☐ Rushing	☐ Cuffs	☐
☐ Internal Transport	☐ Poor Information	☐ Crimp/	☐
☐ Material	☐ Use for Testing	☐ Cracks	☐
☐ Handling/Pre	☐ Training	☐ Centre	☐
☐ Equip/Tooling	☐ Supplier	☐ Bendir	☐
☐ Doc/Data	☐ Offset/Setup	☐ Pressu	☐
☐ Design	☐ Operator		
☐ Environment	☐ No Re-verification		

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S017333
Harness Assembly

PART NO: D412-702-305
Revision:
Operation: Start up Operation
Change No:

Mfg Date: 12/05/17
Job No: 169156

Completed By		ad hand / Supervisor		IC / QA Coordinator		Approval	
Description Work Order Deviation		Disposition		MARB (Q51042) Approval		QTY Effective :	
Date :		Step #:		QTY Effective :		MARB (Q51042) Approval	
Work Order:		DISPOSITION		AGAINST DEPARTMENT/PROCESS		Other	
NCR No.		Suspected Unapproved		Water Jet		Engineering	
Part No.		Use-as-is		Rec/Store/Packaging		Quality	
Rework		Skid-tube		Prod. Eng. Coord.		Other	
Scrap		Machining		Water Jet		Engineering	
Thermoforming		Small tube		Rec/Store/Packaging		Quality	
Large Fab		Cross tube		Supplier		Other	
Composite		Finishing		Supplier		Other	